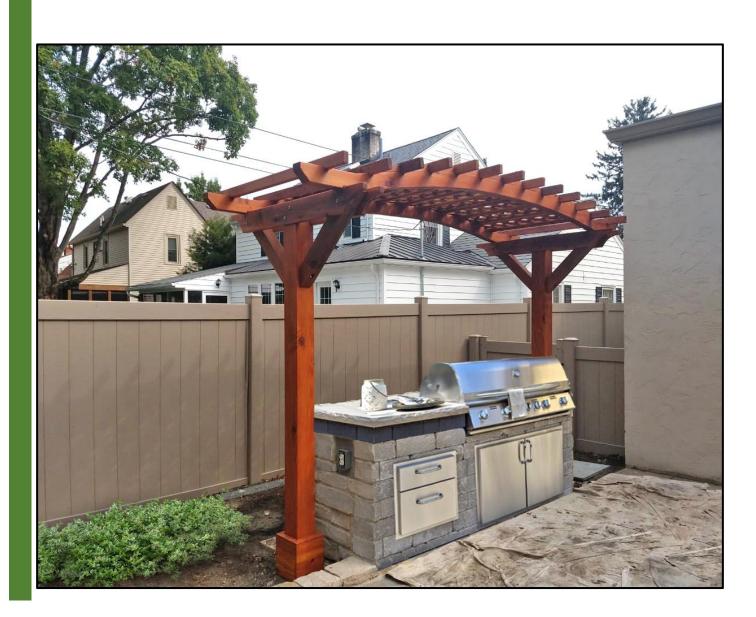


866.332.2403 (TOLL FREE); 7am – 7pm Pacific Time, Monday-Saturday

## ASSEMBLY INSTRUCTIONS FOR THE TWO-POST ARCHED WOOD ARBOR



	No.	1	2	3	4	S	9	7
CONTENT OF BOXES	Drawing							
	Description	Posts	Supports	Knee Braces	Arched Rafters	Slats	Boots	Anchor Bases
	Qty.	2	4	4	2	Will Vary	2	2

Note: Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

	No.	А	В	C	D
HARDWARE LIST	Drawing				
	Description	5/16" X 3" Lag Bolts (To attach the anchor bases to the post).	3/8" X 7" Bolts (To attach the supports to the posts. / To attach the knee braces to the supports).	3/8' x 12" Bolts (To attach the knee braces to the posts).	3. Deck Screws (To attach the rafters to the supports. / To attach the slats to the rafters. / To attach the boots to the posts).

Note: Dimensions of your hardware will vary depending on size.

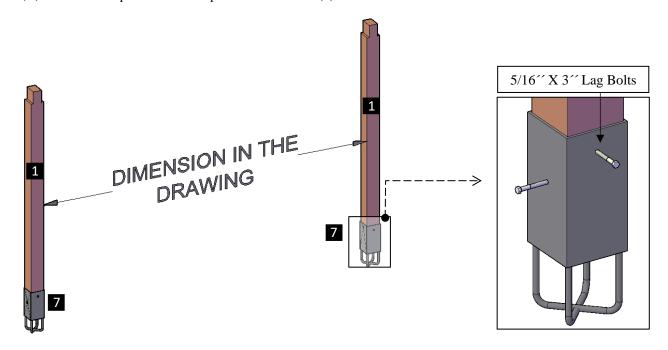
DESCRIPTION	$N_0$
Posts	П
Supports	2
Knee Braces	3
Rafters	4
Slats	5
Boots	9
Anchor Bases	7

Note: Part numbers in the <u>Drawing</u> are for reference only. These do not match to the

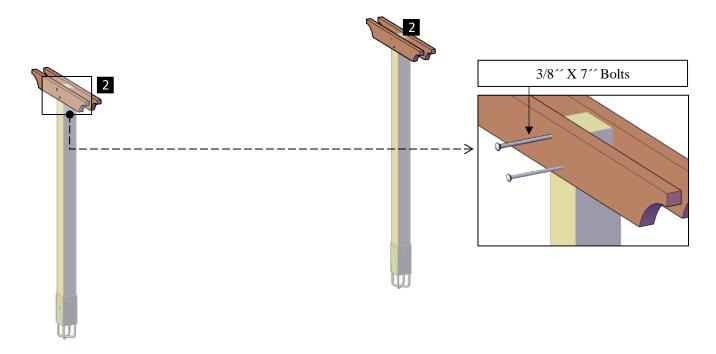
numbers marked on the parts sent.

**NOTE:** In order to know where the post needs to be placed, check the numbers on them. If the post is not marked, then place the single Supports on the ground to locate the markings for each post position and clearly set your bearings. ("Don't attach yet, only place them on the ground to begin with").

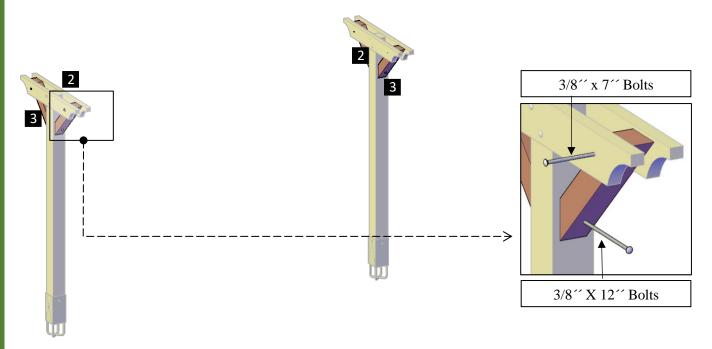
**Step 1:** Please see the "How to anchor your pergola document" for all details. Set your post (1) in the saddle of the anchor bases (7). Drill a  $\emptyset$   $\frac{1}{4}$  hole in the post prior to anchoring to facilitate the ratcheting of the hardware. After that, use a  $\frac{5}{16}$  X 3" lag bolts (A) to attach each post to the its respective anchor base (7).



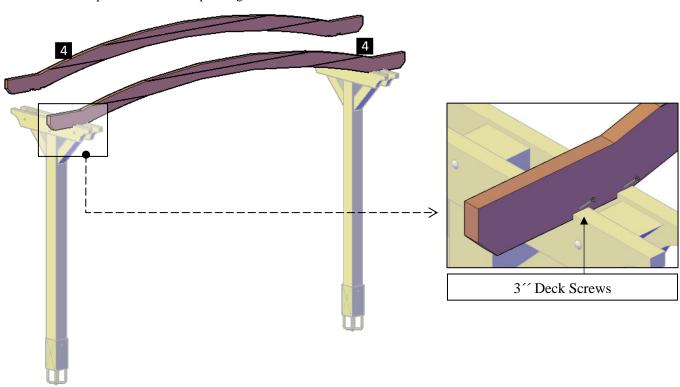
**Step 2:** Attach the supports (2) to the posts with  $5/16^{\prime\prime}$  x  $7^{\prime\prime}$  bolts (B). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



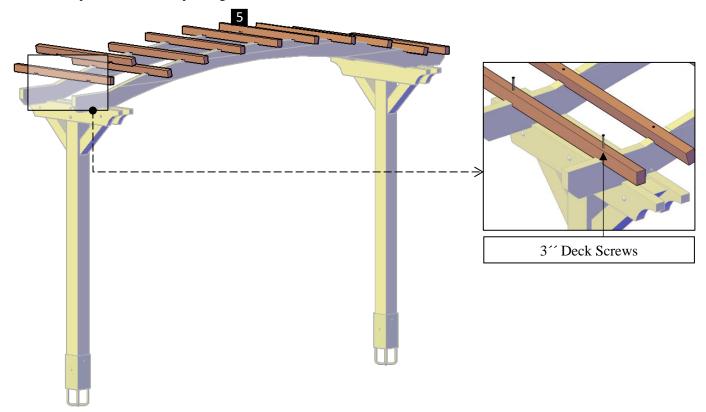
**Step 3:** Attach the knee braces (3) to the supports with 3/8" x 7" bolts (B) and to the post with 3/8" x 12" bolts (C). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



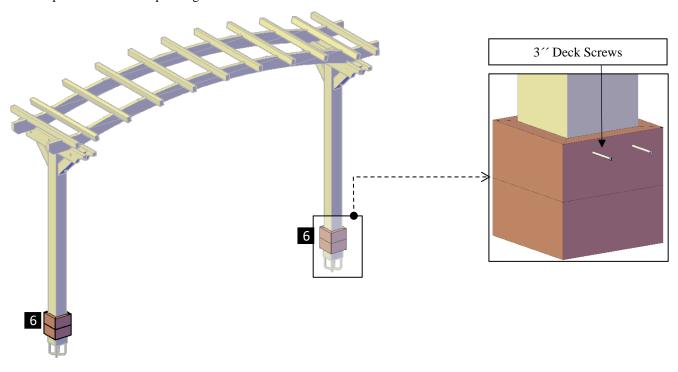
**Step 4:** Attach the arched rafter **(4)** to each support with 3" deck screws **(D)**. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



**Step 5:** Use 3" deck screws **(D)** to attach the slats **(5)** to the arched rafters. Each part has a series of numbers that indicate where to attach the part with the corresponding number.



**Step 6:** Finally, use 3'' deck screws (**D**) to attach the boots (**6**) to the post. Each part has a series of numbers that indicate where to attach the part with the corresponding number.





This completes the Arbor assembly. Hope you enjoy your set for many decades. If you ever have a problem or a question, don't hesitate to call us (866 332 2403) or email us. We are here to support you.